
Controllable crystallization and interface microstructure stability of new phase-change films

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Abstract

The new phase-change thin films with single element doping, pseudo-binary homogeneous phase, and nano-composite structure have been investigated. It is found that together with well-documented results of Zn-doped Sb₂Te₃, Sb₂Te, Sb₇Te₃, and Sb₃Te systems, we plotted the ternary amorphous-phase forming-region of Zn-Sb-Te. Zn-doped Ge₂Sb₂Te₅ and Sb:Te films exhibit excellent properties, such as nanocrystals uniform distribution, no phase separation, fast speed, reverse optical cycle. The addition of Mg into Sb₇Te₃ can increase the crystallization temperature, crystalline activation energy and change growth mode, while hindering grain growth and suppressing phase separation from Sb+Sb₂Te, Sb₂Te, to Sb phases. In nano-composite structure films with one-dimensional growth mode, the Sb₂Te-rich nanocrystals, surrounded by TiO₂ amorphous phases, are observed in the annealed Sb₂Te-TiO₂ composite films. The segregated domains exhibit obvious chalcogenide/TiO_x interfaces, which elevate crystallization temperature, impede the grain growth and increase crystalline resistance. NiO-doped ZnSb can directly crystallize into a stable ZnSb phase at temperatures greater than 320 °C with suppression of a metastable ZnSb phase. These characteristics enlarge the amorphous/crystalline resistance ratio by approximately five orders of magnitude. The improved thermal stability, larger resistance ratio and direct transition to a stable phase with ultrafast one-dimensional crystal growth indicate the good potential of these materials in phase change memory applications. This work is helpful to explore a new generation of phase change storage film applied in phase-change memory.

Keywords: Phase change films, Crystallization, Thermal stability, Interface

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